

# Technical Service Bulletin

**Service For:** Bosch Rexroth Canada Corp **Sector:** Motion Control



## Rexroth Bosch Group

Bosch Rexroth is one of the world's leading specialists in the field of drive and control technologies, providing over 500,000 customers with tailored solutions for their driving, controlling and moving applications.

### TECHNICAL SERVICE CHALLENGE:

Using conventional fabrication techniques, achieving the tight tolerances required to ensure that a large stainless steel dewatering wheel destined for final assembly in Saudi Arabia would meet dimensional requirements was a tall order. Research and Innovation was approached to assist with a work instruction and monitoring of weldments during the fabrication stages to ensure any deviations were captured early enough in the process to make corrective actions immediately.

### DELIVERABLES:

Live monitoring and measurement of large stainless steel wheel during the fabrication and assembly stages. Provided perpendicularity and runout analysis at key stages of the wheels progress. Work instructions were also produced to assist in the disassembly and reassembly of the weldment in the field.

### EQUIPMENT USED:

Scanning - FARO Laser Tracker technology which was acquired thanks to an NSERC ARTI grant in 2011.

### RESOURCES:

2x Niagara College TAC Staff, 3x - 4 year Niagara College Mechanical Engineering Technology students

### DURATION:

8 Weeks

### BENEFITS TO INDUSTRY PARTNER:

Higher degree of accuracy in achieving tight tolerances on large fabrications, particularly alloys like stainless steel which are prone to distortion when heated. The ability for Research and Innovation to provide live feedback as the weldment was being manufactured allowed corrective action immediately to the problem area prior to final assembly. The result was a higher quality product with less labour costs and a compressed overall manufacturing tact time.

### BENEFITS TO NIAGARA COLLEGE:

Real world job experiences for our students, exposing them to the challenges which manufacturing companies face each day working with large scale fabrications. These experiences foster further learning opportunities utilizing advanced manufacturing technologies and brings further value to a student seeking full time employment after graduation.

*For more information, contact Charles Lecompte, Senior Application Specialist, at 905-735-2211, ext. #7173 or [clecompte@niagaracollege.ca](mailto:clecompte@niagaracollege.ca)*

Access Technical Services at the Walker Advanced Manufacturing Innovation Centre, your company's R&D partner, located at the Welland Campus of Niagara College. We provide a key competitive advantage to industry, offering access to cutting-edge equipment – and related services – for the development of products and manufacturing processes.

## We specialize in

### TECHNICAL SERVICES

Including: 3D Printing, 3D Design, 3D Measurement and Scanning

### AUTOMATION

Mechanizing a process to decrease human labour and increase efficiency

### PRODUCT DESIGN AND DEVELOPMENT

Creating a new product for deployment within your business or to be sold to a customer

### REVERSE ENGINEERING

Discovering the technological principles of a device, object or system through analysis of its structure and functions

### LEAN MANUFACTURING ASSESSMENT

Analyzing and improving an existing process within your operations

### PRODUCT RE-DESIGN AND IMPROVEMENT

Revamping an existing product to improve quality and/or adapt to changing market conditions

## Resources & Capabilities

- *Rapid Prototype Machine*
- *Laser Scanners (small-scale and room-size)*
- *Vision System*
- *Hand Measurement Tools*
- *3D Computer-Aided Design*
- *3D Factory Design*
- *Physical Simulations and Modelling*
- *Engineering Design*
- *Electronics and Electrical*

*“Niagara College brings youth, enthusiasm and knowledge to a tough playing field where every dollar is critical to the survival of many small businesses.”*

*~Bob Benner, Hamill Machine Company Inc.*

